

Material	LightWELD XR	LightWELD 1500 LightWELD XC
Stainless Steel	up to 6.35 mm	up to 4 mm
Galvanized Steel	up to 6.35 mm	up to 4 mm
Mild Steel	up to 6.35 mm	up to 4 mm
Aluminum 3 & 5 Series	up to 6.35 mm	up to 4 mm
Aluminum 6 Series	up to 5 mm	—
Nickel Alloys	up to 5 mm	—
Titanium	up to 5 mm	—
Copper	up to 2 mm	—